



Bona Craft Oil 2K[®]

Unique Blend of Different Vegetable Oils

A two-component natural penetrating oil with short dry times and excellent wear-resistance



Bona Craft Oil 2K[®] is made from modified vegetable oils and catalyzed with a hardener for quicker drying and greater durability. It can be used on its own as a fast-drying, high-performance oil, or can be over-coated with any finish from the Bona Traffic[®] family, to add gloss and minimize future maintenance. The 2K oil works perfectly with a wide variety of wood species, including cherry, walnut, smoked oak, and steamed beech.

- Protection in one coat
- Long open time and pot life
- Good resistance against chemicals
- Available in 8 base colors that are blendable for an unlimited unique palette
- Coverage rate 600-800 sq. ft./container



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PHYSICAL CHARACTERISTICS

Ingredients – Pigments, oil-modified polyurethane resin, vegetable oil, petroleum distillates, and driers

Solids – 96-98% (depending on color)

VOC – 25 g/L (.21 pounds per Gallon VOC)

Dilution – Do not dilute

Odor – Non-offending

Colors – Neutral, Frost, Ash, Clay, Charcoal, Air, Pebble, and Sand

Packaging – 42.3 FL. Oz (.33 Gallon) 1.25L

APPLICATION CHARACTERISTICS

Drying time – 8 hours Neutral/12 hours colors

Light use - 24 hours

Coverage – 600-800 sq. ft. per container

Cure rate – 70% after 24 hours 100% after 5 days

Disposal – Wastes and emptied containers should be handled in accordance with local regulations.

RECOMMENDED USE

Commercial and residential use including shopping malls, restaurants, offices, retail stores, hospitals, schools, and nursing homes.

BEFORE USING, READ ALL DIRECTIONS AND SAFETY DATA SHEETS.

FOR TECHNICAL ADVICE: Call Bona US at 800-872-5515

RESPONSE

Warning! Harmful if inhaled. May cause allergic skin reaction. May cause respiratory irritation. Wear protective gloves: nitrile rubber recommended. Avoid breathing vapor. **BEFORE USING, READ ALL LABELS AND SAFETY DATA SHEETS. KEEP OUT OF REACH OF CHILDREN.**

IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention.

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.

COMPATIBILITY

Product results may vary widely depending on the wood species, especially on oily and resinous Exotics. **ALWAYS PREPARE A SAMPLE OR TEST AREA TO DETERMINE COMPATIBILITY, APPEARANCE AND DESIRED RESULTS.**

SANDING AND PREPARATION OF NEW FLOORS

1. Sand and prepare floor using accepted industry association methods. 2. Make your final cut with 80 to 120-grit paper, then Bona[®] MultiDisc with 120 to 150-grit paper. 3. Use a Bona Tampico Brush on a buffer and vacuum thoroughly. 4. Tack with a dry Bona[®] Microfiber Cleaning Pad or cloth. 5. Apply Bona Craft Oil 2K.

THE BONA CRAFT OIL 2K[®] SYSTEM

Bona Craft Oil 2k is designed to penetrate and seal bare wood in a single coat. In some instances a second application may be necessary for even coverage and color appearance. Other Bona Craft Oil 2K colors may be mixed together to create custom blends. Visit Bona.com for additional product information.

RECOMMENDED APPLICATORS

Red buffing pad, Bona Steel Trowel, squeegee, Bona Cut-In Pad, 2" paint brush and a Bona Cotton Cloth.

MIXING INSTRUCTIONS

1. Using a hammer, drive a screwdriver through the top and bottom of the upper container (Part B) and allow the hardener to completely empty into the bottom



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container (Part A). 2. Remove the lid and mix the content thoroughly. To mix smaller amounts of Bona Craft Oil 2K, use a 1:9 ratio. BONA CRAFT OIL 2K CANNOT BE REHARDENED.

APPLICATION OF BONA CRAFT OIL 2K ONLY

THE APPLICATION RATE OF BONA CRAFT OIL 2K WILL VARY DEPENDING ON WOOD SPECIES AND SANDING SEQUENCE. ON AVERAGE, ONE 1.25L CONTAINER, WILL PROTECT/COVER 600–800 SQUARE FEET OF WOOD FLOORING.

1. Apply a thin coat of the mixed Bona Craft Oil 2K to the floor using a 175 rpm buffer and a red buffing pad working back and forth with the grain of the wood when possible. For areas the buffer cannot reach, use a trowel or a cut-in pad to apply. 2. Allow the oil to penetrate the wood surface for 15-30 minutes. 3. Remove excess oil using a buffer and a clean, Bona Cotton Cloth wrapped around a 1" white, red or green buffing pad. Change cloth as needed. Allow oil to dry thoroughly before use (8 hours for Neutral/12 hours for colors under ideal conditions of 65°-80°F and 40%-60% relative humidity). High humidity and or low temperature conditions will extend dry time, while increased ventilation and airflow will reduce dry time.

POT LIFE:

THE OIL/HARDENER MIXTURE MUST BE USED WITHIN 6-8 HOURS AFTER IT IS MIXED.

CURING

The floor is ready for light use and replacement of furniture at 12-24 hours and will completely cure in approximately 5-7 days under ideal conditions (65°-80° F/40-60% relative humidity). The floor may be walked on after 8-12 hours, but remains susceptible to

scuffing or marring until completely cured. Do not replace area rugs until the floor has fully cured.

TOP COATING INSTRUCTIONS

In situations where an additional layer of protection is desired, Bona Craft Oil 2K can be top coated with Bona Traffic HD[®], Bona Traffic[®] or Bona Traffic Naturale[®].

1. Apply Bona Craft Oil 2K per the directions (see APPLICATION OF BONA CRAFT OIL 2K). 2. Allow Bona Craft Oil 2K to dry for a minimum of 8 hours for Neutral and 12 hours for all other colors. 3. Vacuum and tack the floor with a dry Bona Microfiber Cleaning Pad. 4. Apply 1-2 coats of Bona Traffic HD, Bona Traffic or Bona Traffic Naturale per label instructions.

TOP COATING AFTER FULLY CURED

1. Deep clean floor using A Bona PowerScrubber[®] and Bona Deep Clean Solution[®]. Allow for adequate time for surface to dry completely. 2. Apply the same color Craft Oil 2K to the floor per the directions and allow to dry completely (8 hours for Neutral and 12 hours for all other colors). 3. Vacuum and tack the floor with a dry Bona Microfiber Cleaning Pad. 4. Apply Bona Traffic HD, Bona Traffic or Bona Traffic Naturale per label instructions. Be sure floor is free from wax, polish and oily residues. Adhesion failure can occur if these recoating processes are not followed and the floor has not been tested for compatibility.

PROFESSIONAL MAINTENANCE

Floors can be cleaned with the Bona Deep Clean System or Bona Craft Oil 2K Soap. Bona Craft Oil 2K Care or Bona Craft Oil 2K can then be applied to restore oil to areas showing signs of wear. Follow label directions.



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CLEAN-UP

Application tools should be thoroughly cleaned with mineral spirits. Dispose of any remaining product in accordance with local, state and federal regulations.

FLOOR CARE

Allow 1-2 days before using any type of wet maintenance. Put walk-off mats at all entrance doorways to keep out excessive dirt and grit. Sweep or vacuum daily and clean as needed. Use felt pads under furniture legs and appliances.

STABILITY

Two year shelf life in unopened container

STORAGE & DISPOSAL

Bona Craft Oil 2K should be stored in a climate-controlled environment. **KEEP FROM FREEZING.** Do not store above 100° F.

DANGER

RAGS, STEEL WOOL OR WASTE SOAKED WITH BONA CRAFT OIL MAY SPONTANEOUSLY CATCH FIRE IF IMPROPERLY DISCARDED. IMMEDIATELY AFTER EACH USE, PLACE RAGS, STEEL WOOL OR WASTE IN A SEALED, WATER-FILLED, METAL CONTAINER.

ORDERING INFORMATION

Item #	Color	Size	No. Case	Weight (Lbs.)
GT570014015	Neutral	1.25 L	4	13.9
GT571114015	Frost	1.25 L	4	16.85
GT574114015	Ash	1.25 L	4	16.1
GT572114015	Clay	1.25 L	4	16.85
GT573114015	Charcoal	1.25 L	4	14
GT580014015	Air	1.25 L	4	21
GT576114015	Pebble	1.25 L	4	21
GT579114015	Sand	1.25 L	4	21