SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: WEST SYSTEM® 410 Microlight® Filler

APPLICABLE PRODUCT CODES:410, 410-2, 410-7 and 410-B

INTENDED PRODUCT USES: Thickening agent for liquid epoxy resins.

MANUFACTURER:

Gougeon Brothers, Inc. 100 Patterson Ave. Bay City, MI 48706, U.S.A.

Phone: 866-937-8797 or 989-684-7286

www.westsystem.com

EMERGENCY TELEPHONE NUMBERS (24 HRS):

Transportation

CHEMTREC:..... 800-424-9300 (U.S.)

703-527-3887 (International)

Non-transportation

Poison Hotline: 800-222-1222

2. HAZARDS IDENTIFICATION

Classification of Substance or Mixture

Skin corrosion/irritation, Category 2 Eye damage/irritation, Category 2A Combustible dust

Label Elements

Hazard Pictogram(s):



Signal Word:

WARNING

Hazard Statements:

H315 Causes skin irritation

H319 Causes serious eye irritation

May form combustible dust concentrations in the air

Precautionary Statements:

Prevention

P264 Wash hands thoroughly after handling.

P280 Wear protective gloves/protective clothing/eye protection/face protection

P302 + P352 IF ON SKIN: Wash with plenty of soap and water

P332 + P313 If skin irritation occurs: Get medical attention/advice

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

P337 + P313 If eye irritation persists: Get medical attention/advice.

Keep away from all ignition sources including heat, sparks and open flame.

Prevent dust accumulations to minimize explosion hazard.

Other Hazards

None known.

3. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

INGREDIENT NAME	CAS#	CONCENTRATION (%)
Amorphous sodium borosilicate	50815-87-7	30-60
Thermoplastic copolymer	25214-39-5	30-30
Formaldehyde polymer with 1,3, dimethylbenzene	26139-75-3	5-10
Isobutane	75-28-5	1-5
Tris-2, 4, 6-(dimethylaminomethyl) phenol	90-72-2	1-5
Synthetic amorphous pyrogenic silica	112945-52-5	1-5

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The exact chemical identity and/or exact percentage (concentration) of each ingredient may be held as confidential business information (CBI). Any ingredient not disclosed in this section may have been determined not to be hazardous to health or the environment, or it may be present at a level below its disclosure threshold.

	TIKST AID MEASURES	
	FIRST AID FOR EYES	SYMPTOMS: Excessive exposure may cause irritation and tearing. ct lenses if present and easy to do. Consult a physician if symptoms develop
	FIRST AID FOR SKINand water. Consult a physician if effects occur and persist. No specifi	SYMPTOMS: May cause skin irritation. RESPONSE: Wash with mild soap ic treatment is known or anticipated.
	FIRST AID FOR INHALATIONRESPONSE: Remove to fresh air if symptoms develop and keep com	SYMPTOMS: Excessive exposure may cause slight respiratory irritation. If ortable for breathing. Seek medical advice if symptoms develop and persist.
	FIRST AID FOR INGESTION	SYMPTOMS: No acute adverse health effects expected from amounts lattention if a significant amount is ingested.
5.	FIRE FIGHTING MEASURES	
	EXTINGUISHING MEDIA: mist is recommended if water is used. NON-SUITABLE: Avoid using I	SUITABLE: Foam, carbon dioxide (CO_2), water, or dry chemical. Fog or high pressure media.
	FIRE AND EXPLOSION HAZARDS:	May form combustible dust concentrations in the air. See Section 9 for n monoxide, carbon dioxide, hydrogen chloride, nitrogen oxides,
		. Wear a self-contained breathing apparatus and complete full-body personal possibly resulting in a secondary explosion. Downwind personnel should be
6.	ACCIDENTAL RELEASE MEASURES	
	EMERGENCY PROCEDURES:	Keep unnecessary and unprotected personnel from entering area. Use Section 8.
		Eliminate ignition sources. Use methods that avoid generating airborne in is recommended. Do not create a dust cloud by brushing or sweeping, or
	ENVIRONMENTAL PRECAUTIONS:	Contain spilled product to the extent practical and feasible.
7.	HANDLING AND STORAGE	
	STORAGE TEMPERATURE (min./max.):	0°F (-17°C) / 95°F (35°C)
	STORAGE: ventilated place. Do not store directly in the sun or in conditions exceed near incompatible materials identified in Section 10.	Store in cool, dry place. Keep container tightly closed in a dry, well-eding 95°F (35°C). Keep away from sources of ignition or heat. Avoid storing
	appropriate exhaust ventilation at points of operation where dust can	Avoid dust formation. Avoid breathing dust. Wash after handling. Provide be generated. Avoid using compressed air. Dust may form explosive mixture all parts of mixing and processing equipment should be earthed/grounded.
8.	EXPOSURE CONTROLS/PERSONAL PROTECTION	
	ENGINEERING CONTROLS: exposures below established limits.	Use with adequate general ventilation and/or local ventilation to keep
	EYE PROTECTION GUIDELINES:	Safety glasses with side shields, or goggles if necessary.
	SKIN PROTECTION GUIDELINES:skin irritation. Barrier creams can be used effectively.	. Liquid-proof gloves (such as neoprene or nitrile) should be used to prevent
	below established limits, use a NIOSH approved respirator with partic	When ventilation cannot be made adequate enough to keep exposures sulate filter, such as a N95 or greater, depending on specific workplace tre proper selection of respirator and cartridge based on ingredients listed in tor according the guidelines established in OSHA 1910.134 or other

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ADDITIONAL PROTECTIVE MEASURES: Practice good caution and personal cleanliness to avoid skin and eye contact. Wash thoroughly after handling. Do not eat, drink or smoke when handling this product. Generally speaking, working cleanly and following basic precautionary measures will greatly minimize the exposure to this product under normal use conditions.

OCCUPATIONAL EXPOSURE LIMITS: Exposure limits may not be established for this product as a whole. For established exposure limits of specific ingredients in this product, or other available exposure limit information, refer to the table below.

Ingredient Name	CAS#	Exposure Limit Information
Amorphous sodium borosilicate	50815-87-7	Dust and PNOS: ACGIH 10mg/m³, TWA, Inhalable; 3 mg/m³, TWA, Respirable; OSHA PEL 15 mg/m³, TWA, total dust; 5 mg/m³, TWA, Respirable
Thermoplastic copolymer	25214-39-5	No data available.
Formaldehyde polymer with 1,3, dimethylbenzene	26139-75-3	No data available.
Isobutane	75-28-5	ACGIH TLV TWA 1000 ppm (central nervous system) NIOSH REL TWA 800 ppm; 1900 mg/m ³
Tris-2, 4, 6-(dimethylaminomethyl) phenol	90-72-2	No data available.
Synthetic pyrogenic amorphous silica	112945-52-5	Amorphous silica: OSHA PEL 6 mg/m³ Dust and PNOS: ACGIH 10mg/m³, TWA, Inhalable; 3 mg/m³, TWA, Respirable; OSHA
		PEL 15 mg/m³, TWA, total dust; 5 mg/m³, TWA, Respirable

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL FORM:	,
COLOR:	
ODOR:	
ODOR THRESHOLD:	
pH	
MELTING POINT / FREEZING POINT	No data available
BOILING POINT (760mm/Hg):	No data available
FLASH POINT:	No data available
AUTO IGNITION TEMPERATURE	No data available
LOWER EXPLOSIVE LIMIT (LEL)	No data available
UPPER EXPLOSIVE LIMIT (UEL)	
VAPOR PRESSURE	No data available
SPECIFIC GRAVITY/DENSITY (water = 1)	No data available
BULK DENSITY	No data available
VAPOR DENSITY (air = 1)	No data available
EVAPORATIOIN RATE (Butyl Acetate = 1)	No data available
WATER SOLUBILITY (% BY WT.)	Largely insoluble.
PARTITION COEFFICIENT, n-OCTANOL/WATER (log Pow)	No data available
KINEMATIC VISCOSITY:	No data available (mm²/s @ 20°C)
DECOMPOSITION TEMPERATURE:	
% VOLATILE BY WEIGHT:	
	Dust may form explosive mixtures in air. Explosive properties of this mixture
	cture have been identified as having the potential to form an explosive mixture
with air when suspended as a dust cloud.	3
Kst VALUE:	No data available
MAXIMUM EXPLOSION PRESSURE (Pmax)	No data available
MINIMUM IGNITION ENERGY (MIE):	No data available
MAXIMUM EXPLOSION CONCENTRATION (MEC):	
DUST EXPLOSION CLASSIFICATION:	

10. STABILITY AND REACTIVITY

STABILITY:	Product is stable at normal temperatures and pressures.
REACTIVITY/HAZARDOUS REACTIONS:	Product will not react by itself.
INCOMPATIBILITIES: the release of a toxic gas.	Strong oxidizing agents and acids. Contact with hydrofluoric acid will cause
CONDITIONS TO AVOID:	Avoid settling dust collection and airborne dust formation. Avoid direct heat
DECOMPOSITION PRODUCTS: ammonia.	Carbon monoxide, carbon dioxide, hydrogen chloride, nitrogen oxides,

11. TOXICOLOGICAL AND HAZARD ENDPOINT INFORMATION

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Component Name	CAS#	LD ₅₀ Oral	LD ₅₀ Dermal	LC ₅₀ Inhalation
Amorphous sodium borosilicate	50815-87-7	No data	No data	No data
Thermoplastic copolymer	25214-39-5	No data	No data	No data
Formaldehyde polymer with 1,3, dimethylbenzene	26139-75-3	>2000 mg/kg	No data	No data
Isobutane	75-28-5	No data	No data	No data
Tris-2, 4, 6-(dimethylaminomethyl) phenol	90-72-2	2169 mg/kg	No data	No data
Synthetic pyrogenic amorphous silica	112945-52-5	>5000 mg/kg	>2000 mg/kg	No data

ACUTE TOXICITY:	No specific toxicity data exists for this mixture. Classification is
Dermal:	Not classified. Does not meet acute oral toxicity criteria Not classified. Does not meet acute dermal toxicity criteria Not classified. Does not meet acute inhalation toxicity criteria.
SKIN CORROSION / IRRITATION:	Causes skin irritation. Category 2.
SERIOUS EYE DAMAGE / IRRITATION:	Causes serious eye irritation. Category 2A.
RESPIRATORY SENSITIZATION:	Not classified. Does not meet criteria for respiratory sensitizer.
SKIN SENSITIZATION:	Not classified. Does not meet criteria for skin sensitization.
REPRODUCTIVE TOXICITY:	Not classified. Does not meet criteria for reproductive toxicity.
MUTAGENICITY:	Not classified. Does not meet criteria for mutagenicity.
CARCINOGENICITY:components > 0.1% that are listed as a carcinogen by IARC, NTP or	Not classified. Does not meet criteria for carcinogenicity. Does not contain OSHA.
Synthetic amorphous silica: No evidence of carcinogenicity was obse	erved in multiple animal species following repeated oral or inhalation exposure

Synthetic amorphous silica: No evidence of carcinogenicity was observed in multiple animal species following repeated oral or inhalation exposure to synthetic amorphous silica. Similarly, epidemiology studies show no evidence of carcinogenicity in workers who manufacture synthetic amorphous silica.

May contain trace amounts of acrylonitrile at levels <0.005% by weight. Acrylonitrile is listed by IARC as a Group 2B carcinogen, by NTP as a reasonably anticipated human carcinogen, and is specifically regulated by OSHA as a carcinogen.

12. ECOLOGICAL INFORMATION

ACUTE AQUATIC TOXICITY:

No specific test data available for the mixture. Calculated Estimate: Does not meet acute aquatic toxicity criteria.

CHRONIC AQUATIC TOXICITY:

No specific test data available for the mixture. Calculated Estimate: Does not meet chronic aquatic toxicity criteria.

PERSISTANCE AND BIODEGRADABILITY:

No specific test data available for the mixture.

MOBILITY IN SOIL:

No specific test data available for the mixture.

Prevent release to the environment, sewers and natural waters.

Ingredient	CAS#	Ecotoxicity Classification Information
Amorphous sodium borosilicate	50815-87-7	No data available.
Thermoplastic copolymer	25214-39-5	No data available.
Formaldehyde polymer with 1,3, dimethylbenzene	26139-75-3	No data available.
Isobutane	75-28-5	No data available.
Tris-2, 4, 6-(dimethylaminomethyl) phenol	90-72-2	Acute Aquatic 3; Chronic Aquatic 3
Synthetic pyrogenic amorphous silica	112945-52-5	No data available.

13. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD:Evaluation of this product using RCRA criteria shows that it is not a hazardous waste, either by listing or characteristics, in its purchased form. It is the responsibility of the user to determine proper disposal methods.

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Reclaim or reuse may be preferred methods when conducted in accordance with federal, state and local regulations.

14. TRANSPORTATION INFORMATION

US DOT UN NUMBER: SHIPPING NAME: TECHNICAL SHIPPING NAME: HAZARD CLASS: PACKING GROUP:	Not applicable Not applicable Not applicable.
CANADA TDG UN NUMBER: SHIPPING NAME: TECHNICAL SHIPPING NAME: HAZARD CLASS: PACKING GROUP:	Not applicable Not applicable Not applicable.
ICAO/IATA UN NUMBER: SHIPPING NAME: TECHNICAL SHIPPING NAME: HAZARD CLASS: PACKING GROUP: MARINE POLLUTANT:	Not applicable. Not applicable. Not applicable. Not applicable.
IMDG UN NUMBER: SHIPPING NAME: TECHNICAL SHIPPING NAME: HAZARD CLASS: PACKING GROUP: EmS Number: MARINE POLLUTANT	Not applicable. Not applicable. Not applicable. Not applicable. Not applicable.

15. REGULATORY INFORMATION

COUNTRY	INVENTORY LIST	STATUS
United States	United States TSCA All ingredients are listed or otherwise compliant.	
Europe	EINECS or ELINCS	All ingredients are listed or otherwise compliant.
Canada	CEPA (DSL/NDSL)	All ingredients are listed or otherwise compliant.
Australia	AICS	All ingredients are listed or otherwise compliant.
Japan	ENCS	Data is not available for component CAS# 50815-87-7.
South Korea	KECI	Data is not available for component CAS# 50815-87-7.
China	IECSC	Data is not available for component CAS# 50815-87-7.
Philippines	PICCS	Data is not available for component CAS# 50815-87-7.
New Zealand	NZIoC	Data is not available for component CAS# 50815-87-7.

Canada WHMIS Confidential Business Information (CBI):......No data available.

US EPA SARA TITLE III Reporting and Notification Requirements:

STATE REGULATORY INFORMATION:

Chemicals listed below may be specifically regulated by individual states. For details on state regulatory requirements you should contact the appropriate state agency.

COMPONENT NAME

Acrylonitrile

 /CAS NUMBER
 STATE CODE

 Amorphous silica
 7631-86-9 or 112945-52-5
 PA, NJ, MA

 Isobutane
 PA, NJ, MA

 75-28-5
 PA, NJ, MA

 Tris-2, 4, 6-(dimethylaminomethyl) phenol
 PA, NJ

 90-72-2
 PA, NJ

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107-13-1 <0.005% PA, NJ, MA, ¹CA

16. OTHER INFORMATION

REASON FOR ISSUE:

PREPARED BY:

SDS CONTACT:

SIDS CONTACT:

SIDS CONTACT:

SOS CONTA

OTHER HAZARD INFORMATION AND RATING SYSTEMS:

HMIS® RATING

HEALTH:	1
FLAMMABILITY:	2
PHYSICAL HAZARD:	0
PERSONAL PROTECTION:	

NFPA® 704 CODES



Approximate HMIS and NFPA Risk Ratings Legend:
0 = Low or None; 1 = Slight; 2 = Moderate; 3 = Serious; 4 = Severe

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^{1.} These substances are known to the state of California to cause cancer or reproductive harm, or both.