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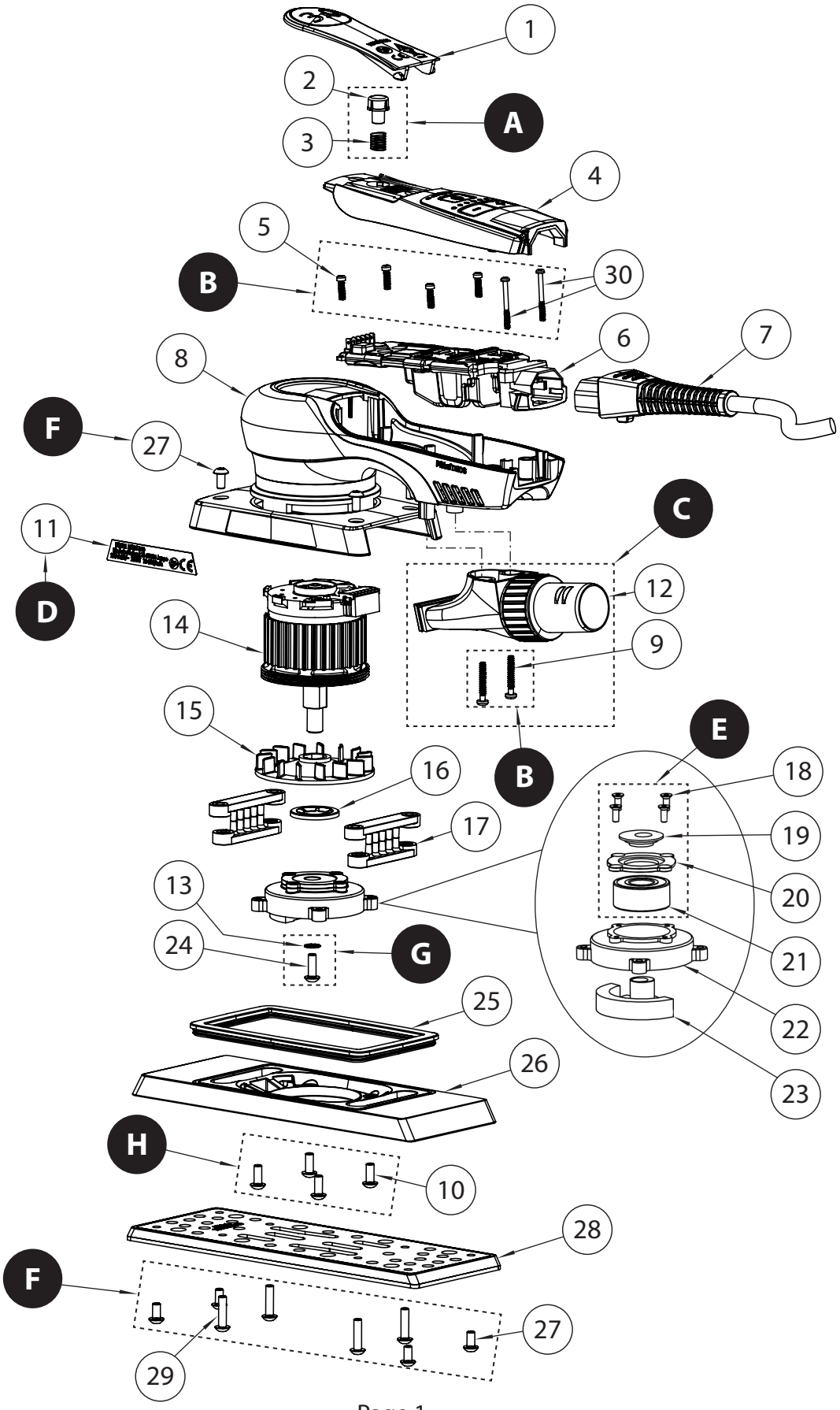
Exploded view of DEOS II 70 x 198 mm & 81 x 133 mm (100-120V)

Updated 10.02.2026



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DEOS II X 70 x 198 mm & 81 x 133 mm Spare Part kits (100-120V)

Electrical tool must be serviced by a qualified repair person and in accordance with national requirements.

Note! Repairs performed by non-authorized repairer will breach the Mirka warranty.

Mirka code	Item	Description	Kit	Qty	Tightening torque
MIE6520211		**Start Button kit**			
	2	Start Button	A	1	
	3	Start Button Spring		1	
MIE6520511		**Screw kit**			
	5	Screw 2.5 x 10 mm	B	4	0,5 Nm/0,4 ft-lb
	9	Screw 3 x 25 mm		2	1,4 Nm/1,0 ft-lb
	30	Screw 2.5 x 25 mm		2	0,5 Nm/0,4 ft-lb
MIE3321211		**Swivel Exhaust kit**			
	9	Screw 3 x 25 mm	C	2	1,4 Nm/1,0 ft-lb
	12	Swivel Exhaust		1	
MIE3321112US		**Type Label kit, DEOS II X 100-120V US (343, 353, 383, 663)**			
	11	Type Label 383	D	5	
	11	Type Label 353		5	
MIE3321811		**Bearing kit**			
	18	Screw 3 x 6 mm		4	1,0 Nm/0,7 ft-lb
	19	Dust Shield	E	1	
	20	Bearing Flange		1	
	21	Ball Bearing		1	
MIE3322711		**Pad Screw kit**			
	27	Screw 4 x 8 mm	F	8	2,4 Nm/1,8 ft-lb
	29	Screw 4 x 16 mm		4	2,4 Nm/1,8 ft-lb
MIE3322411		**Balancing Housing Screw kit**			
	13	Washer M4	G	1	
	24	Screw 4 x 12 mm		1	2,4 Nm/1,8 ft-lb
MIE3321011		**Backing Plate Screw kit**	H		
	10	Screw 4 x 10 mm		4	2,4 Nm/1,8 ft-lb

Separate spare parts on next page.

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DEOS II X 70 x 198 mm & 81 x 133 mm Spare Parts (100-120V)

Mirka code	Item	Description	Kit	Qty	Tightening torque
MIE3310111	1	**Lever 3.0mm**		1	
	2	Start Button	A	1	
	3	Start Button Spring	A	1	
MIE6510412	4	**Cover Plate**		1	
	5	Screw 2.5 x 10 mm	B	4	0,5 Nm/0,4 ft-lb
MIE6560612	6	**Speed Controller 110V***		1	
MIE9017211	7	**Rewireable Mains Cable 4,3 m 100-120V US**		1	
MIE9017311	7	**Rewireable Mains Cable 4,3 m 100-120 V UK**		1	
MIE9017811	7	**Rewireable Mains Cable 4,3m 100V JP**		1	
MIE3310811	8	**Housing**		1	
	9	Screw 3 x 25 mm	B,C	2	1,4 Nm/1,0 ft-lb
	10	Screw 4 x 10 mm	H	4	2,4 Nm/1,8 ft-lb
	11	Type Label 383	D	1	
	11	Type Label 353	D	1	
	12	Swivel Exhaust	C	1	
	13	Washer M4	G	1	
MIE3361412	14	**Motor 110V* and Pushlock Washer 12mm**		1	25 Nm/18,4 ft-lb
MIE3311511	15	**Fan**		1	
MIE3361611	16	**Pushlock Washer 12mm**		1	
MIE3311711	17	**Pad Support 2/Pack**		2	
	18	Screw 3 x 6 mm	E	4	1,0 Nm/0,7 ft-lb
MIE3311911	19	**Dust Shield 10/Pack**	E	1	
	20	Bearing Flange	E	1	
	21	Ball Bearing	E	1	
MIE3312211	22	**Bearing Housing**		1	
MIE3512311	23	**Balancing Weight 81x133 mm**		1	
MIE3812311	23	**Balancing Weight 70x198 mm**		1	
	24	Screw 4 x 12 mm	G	1	2,4 Nm/1,8 ft-lb
MIE3312511	25	**Seal**		1	
MIE3512611	26	**Backing Plate 81x133mm**		1	
MIE3812611	26	**Backing Plate 70x198mm**		1	
	27	Screw 4 x 8 mm	F	8	2,4 Nm/1,8 ft-lb
8292353011	28	**Backing Pad Net 81x133mm Grip 46H Medium**		1	
8292383011	28	**Backing Pad Net 70x198mm Grip 48H Medium**		1	
	29	Screw 4 x 16 mm	F	4	2,4 Nm/1,8 ft-lb
	30	Screw 2.5 x 25 mm	B	2	0,5 Nm/0,4 ft-lb

* Spare parts only available to authorized repairers.