

Bona Pacific Filler®

Technical data sheet

Finishing



Bona Pacific Filler® is a waterborne compound specifically designed for filling cracks, holes, chips, gouges and broken edges in hardwood floors prior to finishing. Bona Pacific Filler's high solid content formula is ready to use, trowelable direct from pail, or can be thinned with water for trowel filling.

- Ready to use – easy to spread for trowel filling
- Ideal for spot filling
- May be thinned with water
- Safe to use, nonflammable
- Sands easily
- Fills the soft grain
- Helps minimize grain raise
- Accepts stain like wood
- Can be tinted with Universal Color tints to match custom or exotic woods
- Dries with minimum shrinkage
- Excellent adhesion, bonds tightly to wood
- Tools can be cleaned with water before compound dries
- GREENGUARD Indoor Air Quality Certified

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Physical Characteristics:

Ingredients – Inorganic fillers, water, binders, pigments

Colors – Red Oak, White Oak, Ash-Maple-Pine, Brazilian Cherry, American Cherry, Walnut

Odor – Mild latex odor

Solids – 65-75%

Density – 13.3 lbs./gallon (1.60 SG)

US Regulatory VOC – 100 g/L (0.8 lbs./gal)

Stability – 1-year shelf life in unopened container

Application Characteristics:

Drying Time – 30 minutes to 2 hours, depending on environmental conditions (temperature and humidity), coverage rate, and size of cracks and holes.

Coverage – 600-800 square feet per gallon

Application Tools – Putty knife, Bona® Trowel

Recommended Use

- Apply over bare wood before final sanding cut
- Formulated for use with Bona Drifast® Stain, all Bona® waterborne and all other Bona® finishing systems.
- Always prepare a test sample on a small area to determine compatibility and color acceptance

Directions

BEFORE USING, READ ALL DIRECTIONS AND SAFETY DATA SHEETS. FOR TECHNICAL ADVICE:

Call Bona US at 800-872-5515

COMPATIBILITY: Bona Pacific Filler will accept most stains, sealers and finishes in the same manner as most woods. ALWAYS PREPARE A TEST OR SAMPLE AREA TO DETERMINE COMPATIBILITY. Do not use wood bleach over Bona Pacific Filler as it may damage the filler.

SANDING AND FINISHING NEW FLOORS: Sand and prepare floor using accepted industry association methods.

THE PACIFIC FILLER SYSTEM: Bona Pacific Filler brand hardwood floor filler is a high solids content, waterborne compound specifically designed for filling cracks, holes, chips, gouges and broken edges in hardwood floors prior to finishing. This product has excellent adhesion, staining and finishing properties with minimum shrinkage.

RECOMMENDED APPLICATORS: Stainless steel trowel, putty knife

MIXING INSTRUCTIONS: Stir thoroughly before using. One to two cups of water may be added per gallon.

FILLING: Apply Bona Pacific Filler 600-800 sq. ft. per gallon before final sanding with the drum or belt machine. Thoroughly vacuum dust from cracks and holes before filling. Work the filler as deep as possible into cavities. To fill and level larger holes or deeper cracks, several applications may be required. It may be necessary to trowel-fill the entire floor, depending upon the extent of cracks between strip or parquet floors.

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Allow sufficient drying time: 30 minutes to 2 hours before final sanding. Higher humidity or cooler conditions will increase the drying time.

Bona Pacific Filler is tintable with Universal Color tints. Do not exceed more than 1 ounce of tint per gallon of filler. Use the Bona Pacific Filler that is closest in color to the floor being finished.

Maintenance

CLEAN UP: Clean tools with water

STORAGE AND DISPOSAL: Store at room temperature. Keep container closed when not in use. Do not store above 100° F (38° C).

Order Information

Item #	Color	Size	#/Case
AF0001822	Red Oak	Quart	8
AF0001823	White Oak	Quart	8
AF0001826	Ash/Maple/Pine	Quart	8
AF0001827	Brazilian Cherry	Quart	8
AF0001829	American Cherry	Quart	8
AF0001831	Walnut	Quart	8
AF0001539	Red Oak	Gallon	2
AF0001824	White Oak	Gallon	2
AF0001537	Ash/Maple/Pine	Gallon	2
AF0001828	Brazilian Cherry	Gallon	2
AF0001830	American Cherry	Gallon	2
AF0001832	Walnut	Gallon	2
AF0001821	Red Oak	3.5 Gal	1
AF0001825	White Oak	3.5 Gal	1
AF0001820	Ash/Maple/Pine	3.5 Gal	1
AT959201	Bona Steel Trowel	N/A	1

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