

### APPLICATION

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Once surface is prepared correctly, blend EcoTrowel and apply to surface.

Remove the pouch from the packaging. Hold the pouch with both hands and squeeze until the center pouch bursts. Mix the two back and forth until completely mixed. When it's all thoroughly mixed, cut the corner, squeeze the product out and use.

**Note:**

If 24 hours elapsed from time of application then additional preparation is required. Lightly sand entire surface with 80 grit sand paper until a light powdery residue appears and gloss finish has been removed to provide a profile for bonding. Remove all sanding dust and wipe down entire surface with de natured alcohol to remove contaminants.

### RECOMMENDATIONS

**Intended Use:**

Epoxy filler and profiler formulated for surface finishing of composite structures and more, it is lightweight and suitable for an infinite variety of composite, architectural, industrial and art-related applications.

**Surfaces:**

Composite, Wood, Metal, Concrete, Masonry and many more!

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### WORKING CONDITIONS

EcoTrowel should be applied to a primed surface. EcoTrowel should not be applied when a surface temperature is above 90 degrees F. or below 60 degrees F.

**Mix Ratio:** N/A

**Pot Time:** 20 minutes depending on ambient temperature

**Recommended Spread Rate:** 1/4" to feather edge

**Cure Time:** 48 hours @ 70 degrees F. @ 50% RH using spread rate of 160sf/gall.

**Set to Touch:** 6-8 hours depending on ambient temperature, humidity and thickness.

**Minimum Recoat Time:** 6-8 hours depending on ambient temperature, humidity and thickness.

**Maximum Recoat Time:** 24 hours

**Clean Up:** De Natured Alcohol

**Storage:** 55 degrees F. through 85 degrees F. with tightly sealed lids.