

# APPLICATION INSTRUCTIONS

## INDUSTRIAL WOOD WAX FINISH – 3078

SPRAY WITH A GRAVITY-FED SPRAY GUN, HVLP GUN, AIRLESS OR AIR-ASSISTED DEVICE

Apply two thin coats, sanding between coats

**First Coat:** Apply one thin coat, allow product to dry and then lightly sand with P220 or above

1. Spray approx. 30-40 g/m<sup>2</sup> onto wood surface
2. Dust dry after approx. 2-3 hours at 20°C or approx. 1 hour with 50°C ambient air temperature
3. Ready for sanding after 6-8 hours or 2-3 hours respectively
4. Intermediate sanding at least 220 grit, 320 grit will produce a higher sheen

**Second Coat:** Apply a second thin coat, allow product to dry overnight, packaging next day

1. Spray approx. 30-40 g/m<sup>2</sup> onto wood surface
2. Dust dry after approx. 2-3 hours at 20°C or approx. 1 hour with 50°C ambient air temperature
3. Clean tools with Osmo Brush Cleaner and Thinner (benzene-free)

*Tip:* Industrial Wood Wax Finish 3078 can also be applied like a regular wiping varnish, using a paintbrush or cloth.

	Gravity-Feed Cup	Airmix Pump
<b>Final Sanding</b>	P150	P150
<b>Nozzle Size</b>	1.6mm	0.013" or .33mm
<b>Spray Angle</b>	-	40°
<b>Pressure (Air)</b>	3.0 bar	-
<b>Pressure (Control Air)</b>	-	2.0 bar
<b>Material Pressure</b>	-	80 bar
<b>Application amount g/m<sup>2</sup></b>	30-40	30-40
<b>Drying time</b>	Depending on conditions	Depending on conditions
<b>Smoothing</b>	P220 +	P220 +
<b>Dust Removal</b>	Yes, important!	Yes, important!