

Bona® Adhesives—Experience the Difference

Adhesives designed for superior performance—even for the most challenging times.

Bona® Adhesives are engineered to have exceptional open time and greater ridge stability to give installers increased working times even in challenging conditions. With these features, Bona **QUANTUM™ R851** helps to mitigate concerns about hollow spots.

Note: Test done in challenging conditions such as high heat and high humidity.











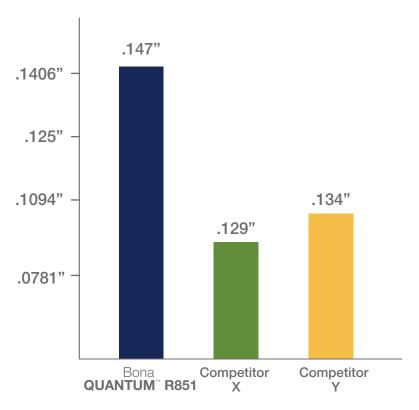
Bona Adhesives Performance*—Key Metrics vs. Competition

Bona is engineered to have superior ridge stability and less slumping than competitor products, as well as extended open times. Together, this allows for maximum adhesive transfer, and better workability.

Ridge Height

1250G Trowel Using 67° Tilt

High Heat (90°F) and High Humidity (88%)



Ridge Height After Full Cure

Open Time High Heat (90°F) and High Humidity (88%) Bona QUANTUM™ R851 1250G Trowel 15 Minute Dwell: **100%** 30 Minute Dwell: **100%** 45 Minute Dwell: 96% 60 Minute Dwell: **62%** Bona QUANTUM™ R851 1500G Trowel 15 Minute Dwell: 100% 30 Minute Dwell: 100% 45 Minute Dwell: 92% 60 Minute Dwell: **57%** Competitor X 1/4" x 1/4" x 7/16" Generic Trowel 15 Minute Dwell: **100%** 30 Minute Dwell: 87% 45 Minute Dwell: 87% 60 Minute Dwell: 12% **Competitor Y** 1/4" x 1/4" x 1/4" Square Notch Trowel 15 Minute Dwell: 14% 30 Minute Dwell: 0% 45 Minute Dwell: 0% 60 Minute Dwell: 0%

